

# The Water Talk

VIBE August 2017

# TL; DR

Water is **critical** at all stages of beer production

When in doubt: **use reverse osmosis** water for

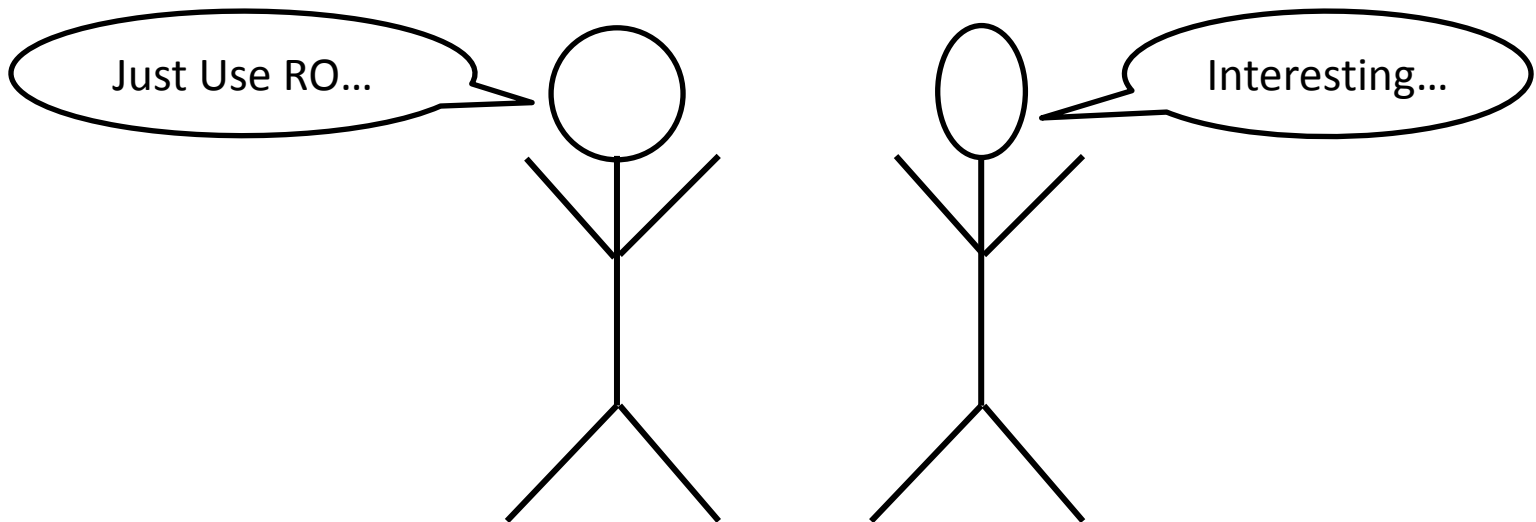
Brewing

Making cleaners

Making sanitizers

# A Story

- Circa 2011, Andy has homebrew problems
- Andy goes to Surf Homebrew, meets Doug E.
- I mention some of my issues
- He says “Just use RO water for everything”



# Overview

What is Water?

Science

Thru the Brew: How to control water

Water addition calculators

# Statistical Significance

## Water Chemistry

It's so weird for me to think that just a couple years ago, I claimed in a friendly argument with another brewer that water chemistry was of minor importance, contending that people likely wouldn't be able to taste a difference between a beer with a defined profile and one where the water was left alone. Could I have been more wrong?



When it comes to water chemistry, the 2 general components are mineral content and pH, both of which we've performed multiple xBmts that have yielded fascinating results. Most curious to me has been the evidence suggesting mash pH out of the typically accepted range doesn't seem to have nearly the impact on efficiency, aroma, or flavor as expected. On the other hand, multiple xBmts have demonstrated how differences in mineral content tend to produce perceptible differences in the finished beer.

# What is Beer?

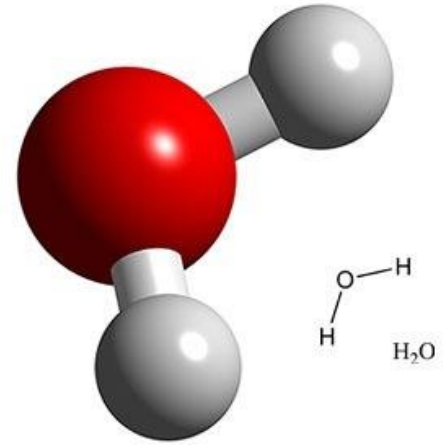
Malt

Hops

Yeast

**Water**

# What is Water?



Dihydrogen Monoxide

“Pure water” pH = 7

Minerals, gases always dissolved in it

- From the ground, from air pressure

~95% of beer by volume

We care very much what is dissolved in it!

# What is pH?

Measure of free hydrogen (H<sup>+</sup>) in a liquid



Log scale:  $\text{pH} = -\log_{10} [\text{H}^+]$

Moving 1 point on pH is 10x change in H<sup>+</sup>

pH has major impact in chemical reactions

**Controlling wort/beer pH is crucial for  
repeatable brewing**



# What is pH?

Best to measure at room temperature

Probe calibration

Comparison between brewers

Room temp to mash temps = subtract 0.25 pH \*



Milwaukee pH Meter w/ATC

\$134.99

★★★★★  
14 Reviews

Item #: MT609

Shipping: [Eligible for Free Shipping Program](#)

Weight: 2LBS

Availability: California - In Stock

Pennsylvania - In Stock



ph meter

High Accuracy pH Meter w/  
Replaceable Electrode (8689)

☆☆☆☆☆ Write a Review | 8 Questions, 19 Answers

SKU: #8689

\$69.00

On Sale, normally \$85

Quantity

1

Add to Cart

\* Braukaiser wiki

# Thru The Brew

Cleaning

Sanitizing

Brewing

Mash

Boil

Post-fermentation

# Water at Home

## Untreated Tap Water

Usually a non-starter → chlorine/chloramine

Carbon block filter → removes chlorine

May not be enough for chloramine

Tips: flow slowly, do not run hot water

Reverse Osmosis System → Ideal

Reduce minerals by at least 90%

Carbon pre-filter will strip chlorine/chloramine

Can be expensive to operate, reject water (water hog...)

**Chlorine in Beer: plastic, phenolic, rubbery**  
**Could also be an infection, needs cross-check**

# Chloramine

Ammonia with attached chlorine

Provides disinfectant with long shelf life

But will break down over time to  $\text{Cl}_2$

$\text{Cl}_2 \rightarrow \text{ClO}^-$ ,  $\text{ClO}^- + \text{organics} = \text{chlorophenols}$

Hard to remove with carbon block

Need activated/granulated carbon

Simple trick: Campden tablets

Bind to  $\text{Cl}_x$  compounds, free  $\text{Cl}^-$

Minor amounts of change to water chemistry

# Cleaners

Basic (alkaline) chemicals

Usually contains “agents” to help deal w/ hard water

Feels “soapy” to the touch

Examples: PBW, Oxiclean, One-Step

# Sanitizers

Acidic chemicals

Usually includes an active ingredient (iodine, sulfur)

Feels “drying” to the touch

Example: StarSan, Saniclean, Iodophor

# Making Cleaners/Sanitizers

## **Obvious: tap water**

- High mineral content water decreases shelf life
- Best to carbon block filter too

## **Reverse Osmosis**

- Much longer chemical shelf life
- Grocery, water stores → ~ \$0.30/ gallon

**Sanitizers are NOT Cleaners**

**Cleaners are NOT Sanitizers**



**Sanitizers are NOT Cleaners**

**Cleaners are NOT Sanitizers**

# Water Minerals & Flavor

**Calcium:** Cause of “hard” water, helps regulate mash pH, yeast flocculation. Minor flavor impact

**Magnesium:** Also “hard” water, yeast nutrient

**Bicarbonate:** Alkaline (base) control of mash

**Sodium:** “Roundness” of flavor

**Chloride:** NOT Chlorine!, “fullness” or “sweetness”

**Sulfate:** “Sharp”, “Drier”, combine w/hops

# Making Brewing Water

**Tap Water:** Random levels of minerals, unpredictable if from wells. Also chlorine or chloramine.

**Carbon Block Water:** Will remove chlorine, potentially chloramine, but not mineral content.

**RO + Minerals:** Chlorine and chloramine removed (carbon block in line), 10x reduction in mineral content compared to local levels. Must bring up mineral content in many cases.

# How to Add Minerals

**Calcium Sulfate (Gypsum)**

**Calcium Chloride**

**Magnesium Sulfate (Epsom Salt)**

Magnesium Chloride

Sodium Chloride (Salt. Not “Table Salt”)

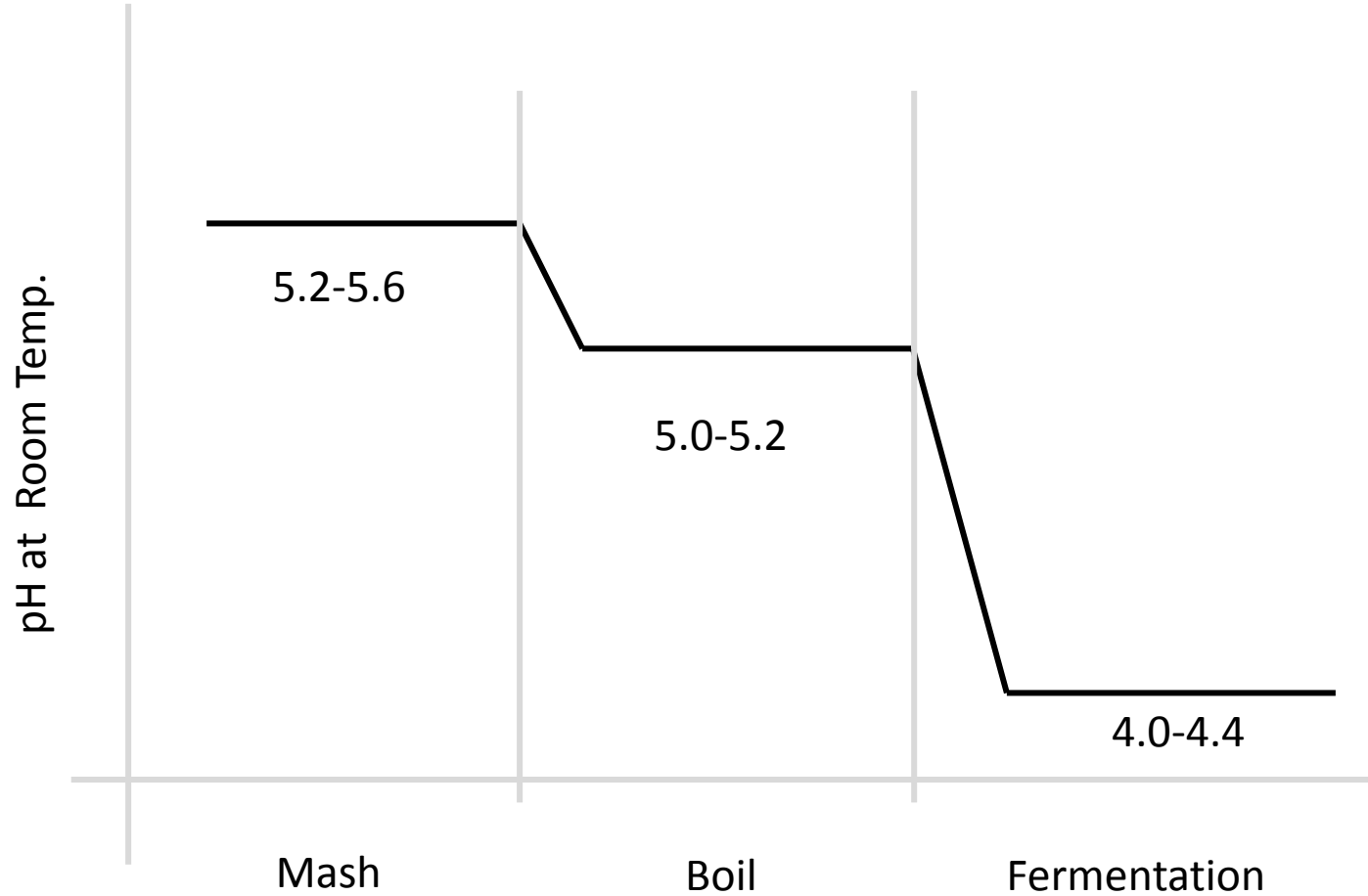
**Sodium Carbonate (Baking Soda)**

**Calcium Carbonate (Chalk)**

Calcium Hydroxide (Pickling Lime)

Acids: **Lactic**, Citric, **Phosphoric**

# Brewing: pH over Brew



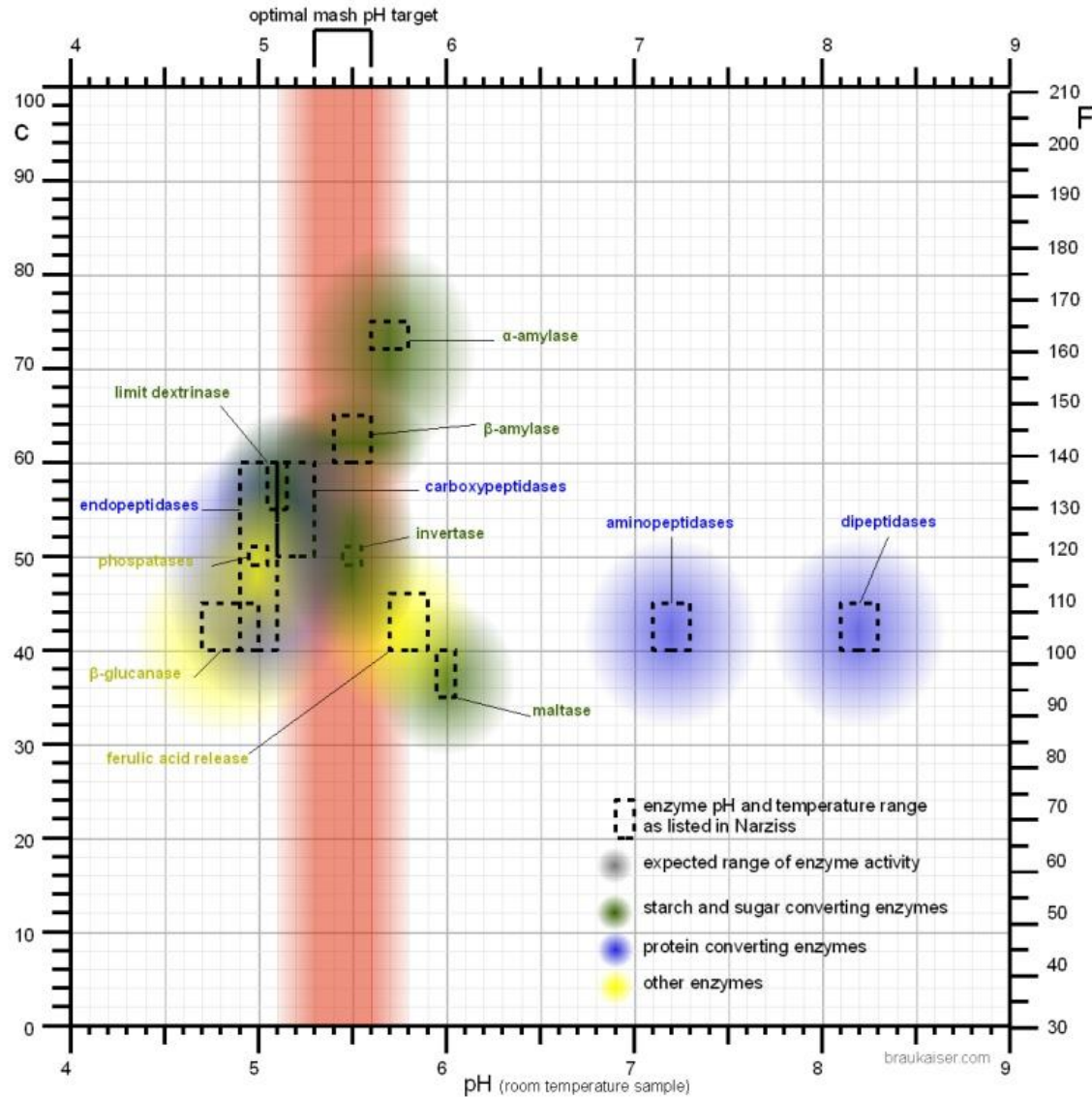
# Brewing: Mashing

Mashing: process of converting malt starches into simple sugars digestible by *Saccharomyces*

Temperatures: 144-163F

pH (RT measurement): 5.2-5.6

# Brewing: Mashing

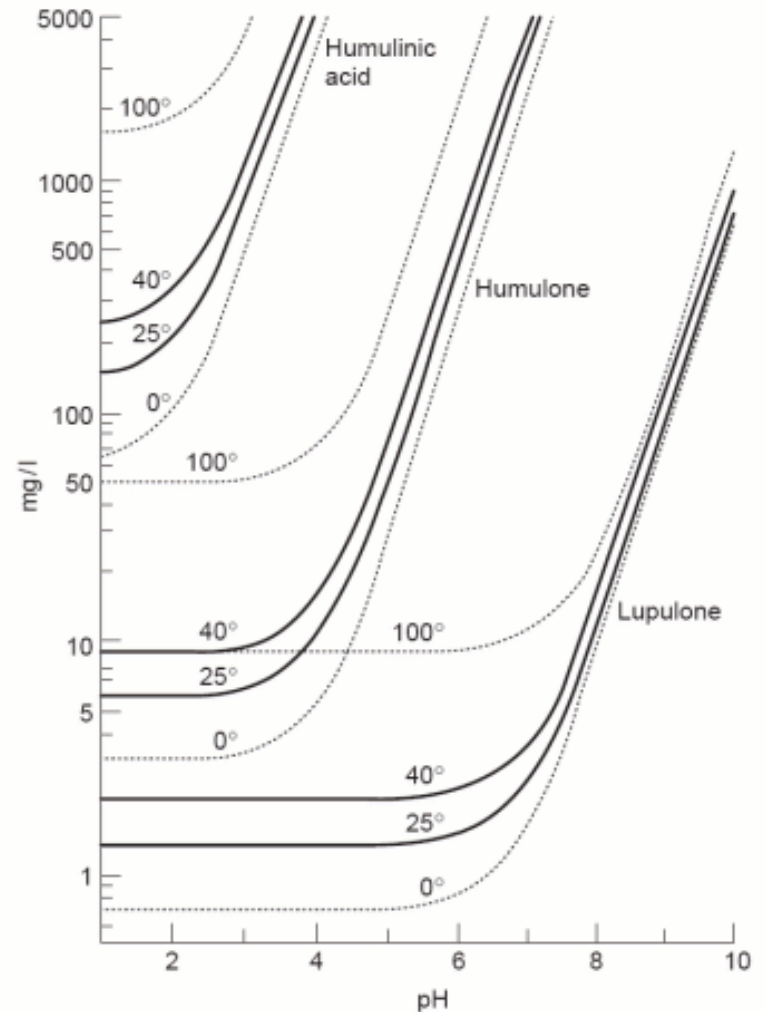


# Brewing: Boiling

pH: Start of boil, 5.0-5.2.

Usually drops 0.1 during boil

Hops and pH:  
Bitterness extracted is affected by boil pH.  
Best practice is to standardized pH





# Brewing: Fermentation

pH: yeast will generate lactic acid → lower pH

Start: ~5, lowered to 4.0-4.4

→ ABV and pH cause microbial stability!

Issues with pH could note poor yeast health

## Diacetyl and pH

$\alpha$ -acetolactate → diacetyl → acetoin → butanediol  
*(precursor)*      *oxidation*      *yeast*      *(hard to taste)*

Precursor to diacetyl: driven by optimized pH! (4.2-4.4)

Empirical : hoppy beers + American ale yeast → more diacetyl

→ yeast health? pH control? Hop interaction? Not clear

# Brewing: Post-Fermentation

pH and Titratable Acidity

→ flavor control of final beer

Carbonation: Slightly lowers pH (carbonic acid)

# Adjusting Water: Bru'n Water

## Bru'n Water

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## Instructions

Created by Martin Brungard, P.E. D.WRE ([mabungard@hotmail.com](mailto:mabungard@hotmail.com))

Most water sources that have an acceptable taste can be used to brew beer. But to brew great beer across a wide variety of styles, adjustment of brewing water is probably needed. **Bru'n Water** is a brewing water analysis program that enables a brewer to successfully evaluate and modify their water supply to improve their beer. The program steps through the evaluation of a brewer's water supply, adjustment to a desired water profile, evaluation of potential mash pH, and adjustments to produce desirable mash pH.

Homebrewing and Craftbrewing are unique in their need to frequently assess and adjust their brewing water to better suit their upcoming beer. This differs from the needs of production breweries that brew thousands of barrels of the same beer every year. Consistency is the key for production brewers and they have little need to evaluate or change their brewing water. Through trial and error and advanced laboratory analyses, production breweries typically know exactly what adjustments they need for their brewing water. Homebrewers and Craftbrewers rarely have the tools at their disposal to perfect their water and since they often change what beer they brew, a capable tool is helpful. This brewing tool is intended to aid those who want to get great results out of every batch.

## Getting Started

The first thing needed for brewing water analysis is to know your water supply characteristics and ion concentrations.



# Adjusting Water: Bru'n Water

**Bru'n Water**

**Andrew Carter**

Beer Name:

Name or ID

Enter data into Light Blue cells

## Water Profile Adjustment Calculator

Hover cursor over cells w/ red corner mark to display helpful information

Desired Water Profile	Calcium (ppm)	Magnesium (ppm)	Sodium (ppm)	Sulfate (ppm)	Chloride (ppm)	Bicarbonate (ppm)
Amber Full	50.0	5.0	15.0	55.0	65.0	35.0
Existing Water Profile	0.0	0.0	0.0	0.0	0.0	0.0
Dilution Water Profile						
RO Water	1.0	0.0	8.0	1.0	4.0	16.0
Percent Dilution Water	0	oz/gal	0.0	pt/gal	These conversions are provided for your convenience	
Diluted Water Profile	0.0	0.0	0.0	0.0	0.0	0.0
Target Finished Water Adjustment (ppm)	50.0	5.0	15.0	55.0	65.0	35.0
Actual Finished Water Adjustment (ppm)	0.0	0.0	0.0	0.0	0.0	0.0
Mashing Water Profile	0.0	0.0	0.0	0.0	0.0	0.0
Overall Finished Water Profile	0.0	0.0	0.0	0.0	0.0	NA

Approximate Color Descriptors for Water Profiles

- Yellow: under 6 SRM
- Amber: 7 to 17 SRM
- Brown: 18 to 30 SRM
- Black: over 31 SRM

Finished SO <sub>4</sub> /Cl Ratio	0.0
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Ratio may not be valid

Estimated Mash pH	5.67	This pH value is NOT VALID until the grain information is properly entered for the beer on the Grain Bill Input sheet.	Total Water Additions		Total Batch Volume	
			Mash	Sparge	Water Volume (gal)	6.00
			Water Volume (gal)	4.00	Water Volume (gal)	4.00

Water Additions	Addition (gram/gal)	Calcium (ppm)	Magnesium (ppm)	Sodium (ppm)	Sulfate (ppm)	Chloride (ppm)	Bicarbonate (ppm)	Total Mineral Additions (grams)	Total Mineral Additions (grams)
Gypsum (CaSO <sub>4</sub> x 2H <sub>2</sub> O)	0.00	0.0			0.0			0.00	0.00
Calcium Chloride (CaCl <sub>2</sub> )	0.00	0.0				0.0		0.00	0.00
Epsom Salt (MgSO <sub>4</sub> x 7H <sub>2</sub> O)	0.00		0.0		0.0			0.00	0.00
Magnesium Chloride (MgCl <sub>2</sub> x 6H <sub>2</sub> O)	0.00		0.0			0.0		0.00	0.00
Canning Salt (NaCl)	0.00			0.0		0.0		0.00	0.00
Baking Soda (NaHCO <sub>3</sub> )	0.00			0.0			0.0	0.00	Not Recommended
Chalk (CaCO <sub>3</sub> )	0.00	0.0					0.0	0.00	Not Recommended
Pickling Lime (Ca(OH) <sub>2</sub> )	0.00	0.0					0.0	0.00	Not Recommended
Acids	Addition				Sulfate (ppm)	Chloride (ppm)	Bicarbonate (ppm)		
Mash	(mL/gal)	Mash Acid Strength parameters are entered below						Total Acid Addition (ml)	

**CaCl<sub>2</sub> Solution Strength Calculator**

What form of CaCl<sub>2</sub>? **Anhydrous**

Liquid CaCl<sub>2</sub> strength? (% w/w) **10.0**

Liquid CaCl<sub>2</sub> Solution Strength (% w/w) --> **1.170** Solution E

**18.0** (% w/w)

- No** Add Sparging Water mineral additions to the Mash?
- No** Add Hardness Minerals to Kettle?
- No** Add CaSO<sub>4</sub> & CaCl<sub>2</sub> to replace Chalk & Lime in Sparging Water?

# Adjusting Water: Bru'n Water



Capacity:500g/1.1lb Division:0.01g/0.001oz



HEYFIT

HEYFIT 500g/0.01g Digital Pocket Scale Jewelry Gram Food Scale Stainless Steel 0.001oz Resolution (500g/0.01g)

★★★★☆ 59 customer reviews

| 12 answered questions

Price: \$26.99

Sale: \$11.99 ✓prime

You Save: \$15.00 (56%)

In Stock.

5 gal. batch -- > grams of minerals

Accurate scale critical for water adjustment

# A Contrarian View

At 15 minutes into either mash rest, I pulled samples to measure the pH, which showed the adjustments I made did what they were supposed to do.



Left: standard pH

To say I was nerv

## | RESULTS |

A panel of 20 people with varying degrees of experience participated in this xBmt. Each taster, blind to the variable being investigated, was served 2 samples of the normal pH beer and 1 sample of the high pH beer in different colored opaque cups then instructed to select the unique sample. With the given sample size, a total of 11 ( $p < 0.05$ ) correct selections would have been required to achieve statistical significance, though only 8 tasters ( $p = 0.34$ ) chose the different beer, indicating tasters were unable to reliably distinguish a beer produced with a higher than recommended mash pH from one produced with a normal mash pH.

# Conclusions

Brewing is process control (science) and creativity (art)

Basic knowledge/practice will allow you to practice art

Consistent decision making will minimize brew risk

When in doubt, start with reverse osmosis water!

# Further Reading

- Modern homebrew water books

- Bru'n Water:

<https://sites.google.com/site/brunwater/>

- Braukaiser Wiki:

<http://braukaiser.com/wiki/index.php/>

- Brulosophy:

<http://brulosophy.com/>